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皮革加工機械的領跑者  
*Leather machinery leader!*



# 思瑞機器

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思瑞機器

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# GQRY2 HYDRAULIC FLESHING MACHINE

## 液壓去肉機

### Product Description

#### 機器概述

Designing and manufacturing on the basis of combination of abundant practical experience from tanneries and up-to-date art from Italy, GQRY2 series of hydraulic fleshing machine emerges as the times require. It acts smooth and steady running, reliable performance and simple operation, especially suitable for the fleshing process of whole fur and liming hide.

GQRY2系列液壓去肉機是在結合皮革廠大量實踐經驗和國外最新技術的基礎上設計製造的。該機工作平穩，性能可靠，操作簡便。特別適用於整張毛皮和灰皮的去肉加工。



#### Main Specifications 技術參數

型號	MODEL	GQRY2	
工作寬度	Working width	2700mm	3200mm
主電機功率	Main Motor	45kw	55kw
油泵電機功率	Hyd. Pump Motor	15kw	15kw
外形尺寸	Outline (L x W x H)	4900 x 1540 x 1600mm	5400 x 1540 x 1800mm
淨重	N.W.	7850kg	9000kg

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### Important Characteristics

#### 重要特點

- Major diameter alloy steel blade roller equipped with TRB (Tapered Roller Bearing), to guarantee its running precision.
- Including diamond slot lines roller and major diameter rubber roller, the feeding equipments are driven by hydraulic, its speed can be steplessly adjusted during 19 ~ 50 m/min.
- Rubber support plate supported in segmented by hydraulic, can automatically induct the thickness of hides, therefore whole hide could get a commendable fleshing effect. The fleshing thickness can be automatically adjusted within 10 mm.
- Rollers can automatically open to send hides out without a wait. It's convenient for worker to operate, and also enhance production efficiency.
- In operation area, double protection devices consist of two linked switches: sensitive safe guard and closing control of rollers. Selected electrical equipments fit the international safety standard.
- For hydraulic parts, famous brand such as Vickers of USA are preferential to adopt, to guarantee a low fault rate.
- Stainless steel cover make the machine a good appearance, and protect its inside parts from damage.
- 大直徑刀輥由合金鋼制成，配置進口圓錐滾子軸承，保證較高的工作精度。
- 菱形槽紋輥和大直徑膠輥組成的送料裝置由液壓控制，其速度為19~50米/分（無級調速）。
- 由分段液壓支承的橡膠托板，能自動感應皮張的厚度，使整張皮革獲得很好的去肉效果。去肉厚度自動調節範圍為10毫米。
- 自動開輥送出皮張，無需等待。既方便工人操作，又提高生產效率。
- 操作區域由動作靈敏的安全護板和控制合輥的兩個聯動開關組成雙保險裝置，電器裝置符合國際安全標準。
- 液壓元器件均採用美國威格斯品牌，故障低。
- 不銹鋼罩殼，保持良好外觀，減少內部元器件損壞。

# GFJZ-3200A WET-BLUE SORTER 藍皮分級機

## Product Description 機器概述

Wet-blue sorter is equipment which can separately stacking various grade of leather by its stacking machines. Before stacking, Judgment of leather grades is carried out by professional master. The machine has advantages of reducing labor intensity, enhancing productivity, consistent leather grade etc.



藍皮分級機是由專業師傅確定出皮革等級，然後由碼垛機將不同等級的皮張分別碼垛的設備。具有減輕勞動強度、提高生產效率、皮革等級一致等優點。



## Main Specifications 技術參數

型號	MODEL	GFJZ-3200A
工作寬度	Working width	3200mm
工作速度	Working Speed	0-16m/min
外形尺寸	Outline (L x W x H)	24800 x 4700 x 5600mm
功率	Power	24kw
機器重量	Weight	19800kg

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## GJST THROUGH FEED 5-ROLLER SAMMING MACHINE 通過式五輥擠水機

### Product Description 機器概述

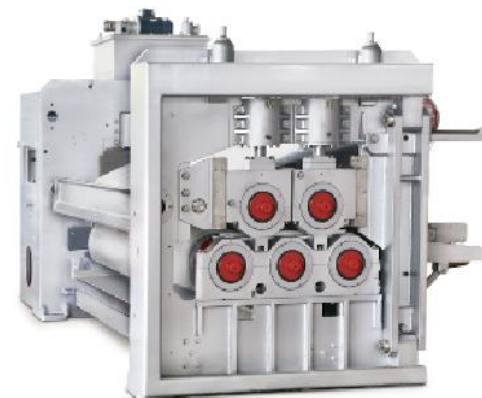
Such through feed samming machine has two stretching rollers and five squeeze rollers, through which whole hides can get stretching and squeezing. It is mainly suitable for bigger and thicker cattle wet-blue, has the advantages of high leather yield, fast speed and lower samming pressure etc.

本機為兩個伸展刀輥、五個擠壓輥的通過式擠水機。能使整張皮革得到伸展和擠壓。主要適用於較大較厚的牛藍濕皮。具有得革率高、速度快、擠水壓力低等優點。

## Important Characteristics

### 重要特點：

- Equipped with two blade rollers stretching mechanism, to realize the stretching of leather. Folds phenomenon minimized, accordingly increase yield of leather.
- Four extruding zones to obtain better samming efficiency and faster speed.
- Hydraulic drive system: more powerful and steady running; meanwhile, to eliminate radial force of pressure roller, to reduce abrasion of relative bearings, and then last using life of machine.
- Interval of blade roller can be automatically adjusted, adjustment can be faster and more accurate, to promote efficiency and be convenient for user to operate.
- Completely automatic adjustment of feeding speed according to different leather.
- Hydraulic system pressure is lower, make its running more steady and a lower failure rate; meanwhile, reduce the extrusion force on press rollers and felts, and then last using life of felts.
- Samming roller covered with high-duty nylon to prevent crazing. Other rollers covered with high quality rubber which is acid-resisting and corrosion resistant, and own a long using life.
- 設有雙刀輥伸展機構。皮革的所有部分都得到伸展。將皮革皺折降到最低程度。增加得革率。
- 四個擠壓區。擠水效果更好。速度更快。特別適合大張較厚皮料。
- 液壓傳動。動力強勁。運行平穩。同時消除壓力輪的徑向力。減少軸承的磨損。延長設備的使用壽命。
- 刀輥間隙自動調節系統。調節間隙更精準更快速。提高效率。方便用戶使用。
- 送料速度全自動調節。可根據不同皮料調整適合的工作速度。
- 液壓系統壓力較低。工作穩定。故障率低。同時降低對壓輥及毛氈的擠壓力。延長毛氈的使用壽命。
- 擠水輥表面包覆高強度橡膠。防開裂。其餘輥類均包覆優質橡膠。耐酸耐腐蝕。使用壽命長。



### Main Specifications 技術參數

型號	MODEL	GJST5	
工作寬度	Working width	3200mm	3400mm
工作速度	Working Speed	7-22m/min	7-22m/min
最大工作壓力	Max. Working Pressure	200kgf	200kgf
總功率	Power	80kw	80kw
外形尺寸	Outline (L x W x H)	5200 x 4700 x 2800mm	5400 x 4700 x 2800mm
機器重量	Net Weight	30800kg	32800kg

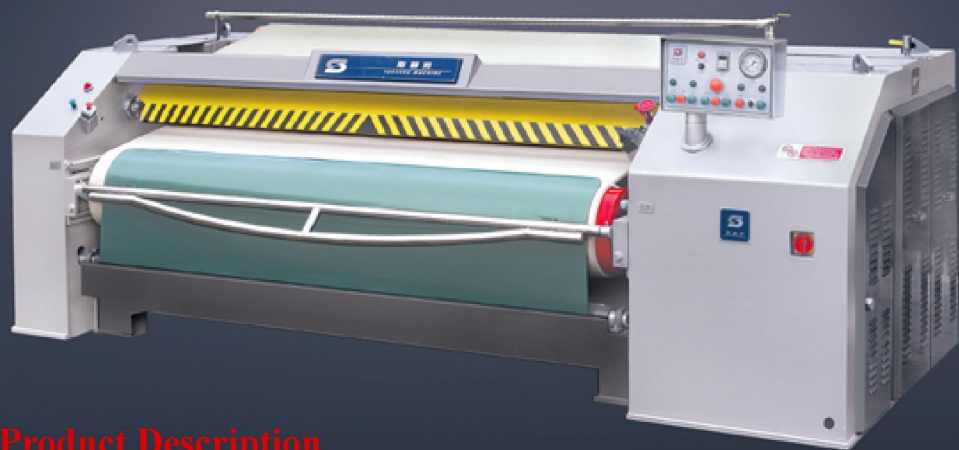
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# GJST THROUGH-FEED SAMMING MACHINE

## 通過式擠水機

# GJST THROUGH-FEED 3-ROLLER SAMMING MACHINE

## 通過式三輥擠水機

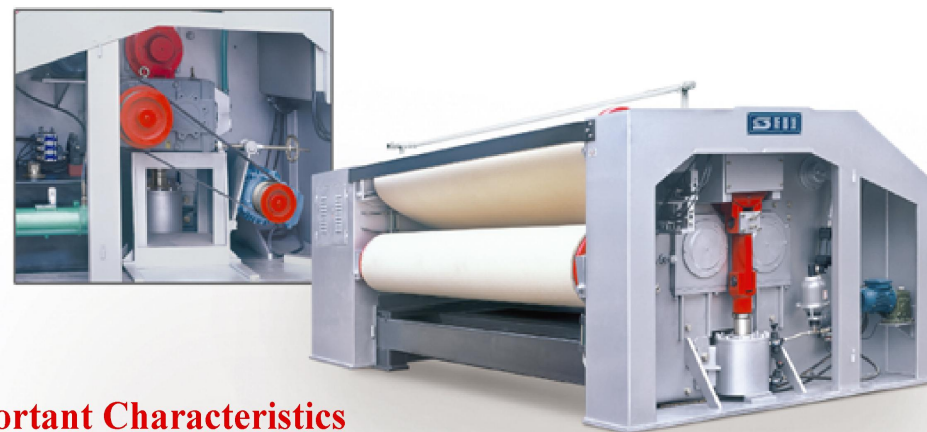


### Product Description

#### 機器概述

The machine is suitable for the samming and spreading of wetblue leather, such as pigskin, cattle skin and sheepskin. After processed by the machine, the moisture in leather is up to about 50%, completely fits the needs of precise splitting and shaving. The machine has a wide working face, especially suitable for process of whole cattle skin. It reduces the labor intensity, enhances the production efficiency, and continuously runs on-line.

本機適合猪、牛、羊藍濕皮的擠水和平展。經該機擠水后，皮革的含水量達到50%左右，完全符合精密剖層和削勻的要求。本機工作面寬，特別適合加工整張牛皮，具有減輕勞動強度，提高生產率，可以在線連續作業等特點。



### Important Characteristics

#### 重要特點：

- Feeding speed can be steplessly adjusted, suitable working speed can be set according to different leather;
- The machine is equipped with stretching roller to reduce crease, so it is convenient for consequent Splitting and shaving;
- Pressure roller and felt position correcting set have their independent hydraulic system, accordingly working pressures are guaranteed, uniform samming effect for leather can be available;
- The felts tensioning rollers on the top, front and back area of machine are covered with high quality glass fiber reinforced plastics which is material of corrosion resistant.
- 送料速度無級調速，可根據不同皮料調整適合的工作速度；
- 設有伸展刀輥，減少皮革褶皺，方便剖層和削勻；
- 壓力輥和毛毯糾偏有各自獨立的液壓系統，確保工作壓力穩定，使皮張獲得均勻的擠水效果；
- 上部及前后的毛毯張力輥包覆高質量的玻璃鋼，耐腐蝕，使用壽命長。

### Main Specifications 技術參數

型號	MODEL	GJST4	
工作寬度	Working width	3000mm	3200mm
工作速度	Working Speed	6-12m/min	6-12m/min
表壓力	Gauge Pressure	20 - 100kgf	20-100kgf
總功率	Power	18kw	18kw
外形尺寸	Outline (L x W x H)	5000 x 2400 x 1800mm	5200 x 2400 x 1800mm
淨重	N.W.	12200kg	12700kg



## THROUGH 4-ROLLER FEED SETTING OUT MACHINE (GSZT4) 通過式四輥伸展機 (GSZT4)

### Product Description 機器概述

The machine is suitable for leather setting-out and sammying. Double blade rollers are employed for setting-out, and 4 press rollers for sammying (squeezing water), to guarantee leather process effects. It possesses advantages of fast speed, high yield.

該機適合於染色皮的伸展和擠水。採用雙刀輥伸展和四根壓力輥擠水，保證皮革的伸展和擠水效果。具有速度快、得革率高、含水率均勻等優點。

### Main Specifications 技術參數

型號	MODEL	GSZT4
工作寬度	Working width	3400mm
工作速度	Working Speed	7-18m/min
最大工作壓力	Max. Working Pressure	60kgf
總功率	Power	52kw
外形尺寸	Outline (L x W x H)	4800 x 5400 x 2200mm
淨重	Net Weight	20000kg

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### Important Characteristics

#### 重要特點：

- The frame structure, made up of  $\delta 35$  wallboard and three large braced beams, is stabilized.
- The machine employs structure of double blade rollers ( $\phi 270\text{mm}$ ), front half of leather to be stretched by front blade roller, behind half to be stretched by back blade roller, then stretching of whole leather get guaranteed, increase yield of leather accordingly.
- Double blade rollers operate in independent mode. Stretching force (feed amount of blade roller) can be adjusted through touch screen interface, to suit to different size leather.
- System allow automatic gap adjustment for blade roller, the adjustment is both convenient and rapid, up to 0.1 mm adjustment per second.
- Front and back blade roller driven by 18.5 KW asynchronous motor, biggish torque can sufficiently stretch leather, reduce folds, and increase yield of leather.
- Steel compression roller chrome plated, lesser pressure can guarantee leather humidity, and efficiently retain chemicals.
- Configured with hydraulic cylinder buffer system, to guarantee the lifting stationarity of blade roller.
- The machine employs motor and planetary reducer, high efficiency and reliability, can automatically adjust felt and conveyor belt running speed.
- The machine employs touch screen interface to adjust parameters. Setting though the interface becomes very simple.
- 採用  $\delta 35$  牆板，三根大撐梁組成的框架結構，結構穩定。
- 採用雙刀輥結構（直徑270MM），前刀伸展皮革的前半張，後刀伸展皮革的後半張，保證伸展整張皮革，增加得革率。
- 採用雙刀輥獨立工作模式，可在觸屏界面更改刀輥伸展長度，以適應不同規格的皮子。
- 採用自動調刀輥間隙系統，既方便又快捷，可達每秒鐘調隙0.1mm的速度。
- 前後刀輥採用18.5Kw的异步電機，較大的轉矩能充分的對皮革進行伸展，減少皺褶，增加得革率。
- 採用鍍鉻鋼壓輥，較小的壓力保證皮革的含水量，有效的保留了化料。
- 採用刀輥油缸緩衝系統，保證刀輥升降平穩。
- 採用電機加行星減速機系統，高效穩定，可自動調節毛氈和輸送帶運轉速度。
- 採用可觸屏界面，參數可調，設置簡單。

# GLRZ VIBRATION STAKING MACHINE

## 振蕩拉軟機

### Type Classification

#### 機型分類

##### CLASSIFICATION ACCORDING TO DESIGN VERSIONS:

- B series: Beating force adjustment by manual, E.g. GLRZ-4R3200B.
- C series: Beating force adjustment by Automatic, PLC control system, Text display. E.g. GLRZ-4R3200C.
- D series: Beating force adjustment by Automatic, Automatic Lubricating, Dedusting, Touch screen LCD. E.g. GLRZ-4R3200D.
- E series: increase stretching structure on basis of D series, to reduce leather creasing and increase yield of leather.

##### CLASSIFICATION ACCORDING TO TANNING ART AND TYPE OF LEATHER PROCESSED:

- Wet stretching: Applied to the stretching of wet leather, especially for dyed leather, to soften the leather fiber, and increase yield ratio of leather.
- Dry staking: Used in
  - Staking of semi-finished leather; and
  - Finished Leather:
    - For cattle skin: The pins are bigger and sparse in distribution, equipped with nylon bars on in the final heads to remove beating marks of leather.
    - For sheep skin: The pins are smaller and sparse in distribution, equipped with nylon bars on in the final heads to remove beating marks of leather.

Relevant beating mechanisms designed according to different leather, enable leather to get sufficient kneading and stretching. Leather processed through the machine become soft and plump without beating marks.

##### 按設計版本分類

- B系列：以手動方式調節打擊力度。如：GLRZ-4R3200B。
- C系列：以自動方式調節打擊力度，且採用PLC控制系統及文本顯示器。如：GLRZ-4R3200C。
- D系列：以自動方式調節打擊力度，且採用自動潤滑系統、除塵系統、液晶觸摸屏、PLC控制系統、文本顯示器。如：GLRZ-4R3200D。
- E系列：在D系列的基礎上，增加伸展機構，減少皮革皺折，提高得革率。

##### 按皮革工藝和所加工的皮革品種分類：

- 濕振蕩（濕伸展）：用於藍色皮、染色皮的伸展，疏松拉伸皮革纖維，提高得革率。
- 干振蕩：用於
  - 半成品干皮的振軟；
  - 成品皮革的振軟；
    - 牛皮：齒釘粗疏，最后一排有消除痕迹的蘑菇頭圓齒、尼龍條；
    - 羊皮：齒釘細密，最后一排有消除痕迹的蘑菇頭圓齒、尼龍條。

根據不同皮革而設計相應的振蕩機構，使皮革得到充分的揉搓拉伸。皮革柔軟豐滿而無加工痕迹。

# GLRZ-8R320B EIGHT HEADS VIBRATION STAKING MACHINE 八排(頭)振蕩拉軟機



### Main Specifications 技術參數

型號	MODEL	GLRZ-8R320B
工作頻率	Working Frequency	600/min
工作寬度	Working width	3200mm
電機功率	Motor Power	48.5kw
進料輸送	Feeding Speed	0-15m/min (無級調速)
外形尺寸	Outline (L x W x H)	5300 x 4200 x 1632mm
機器淨重	N.W.	4200kg

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## GLRZ-6R3200 STRETCHING AND STAKING MACHINE

GLRZ-6R3200

六排伸展振蕩機

### Product Description

機器概述

Equipped with special stretching structure to reduce crease and get higher yield of leather.  
配備特別的伸展機構，皮革折皺少，得革率高。



### Main Specifications 技術參數

型號	MODEL	GLRZ-6R3200	GLRZ-6R3400
工作寬度	Working width	3200mm	3400mm
電機功率	Motor Power	38.2kw	38.2kw
進料速度	Feeding Speed	0-16m/min	0-16m/min
外形尺寸	Outline (L x W x H)	4300 x 4300 x 1700mm	4300 x 4500 x 1700mm
機器淨重	N.W.	30000kg	32000kg

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## GLRZ-4R320B VIBRATION STAKING MACHINE (Manual Adjustment)

手動型振蕩拉軟機



### Main Specifications 技術參數

型號	MODEL	GLRZ-4R320B	GLRZ-3R340B
工作寬度	Working width	3200mm	3400mm
電機功率	Motor Power	25kw	25kw
進料速度	Feeding Speed	0-15m/min	0-15m/min
外形尺寸	Outline (L x W x H)	3500 x 3960 x 1650mm	3500 x 4160 x 1650mm
機器淨重	N.W.	19000kg	20000kg

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## GLRZ-4R340C VIBRATION STAKING MACHINE (Automatic Adjustment)

自動型振蕩拉軟機



### Main Specifications 技術參數

型號	MODEL	GLRZ-4R320C	GLRZ-3R340C
工作寬度	Working width	3200mm	3400mm
電機功率	Motor Power	25kw	25kw
進料速度	Feeding Speed	0-15m/min	0-15m/min
外形尺寸	Outline (L x W x H)	3500 x 3960 x 1650mm	3500 x 4160 x 1650mm
機器淨重	N.W.	19500kg	20500kg

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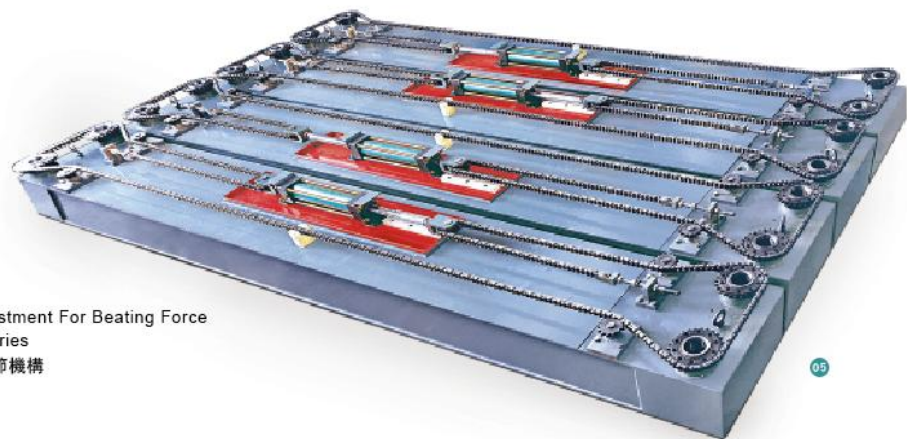
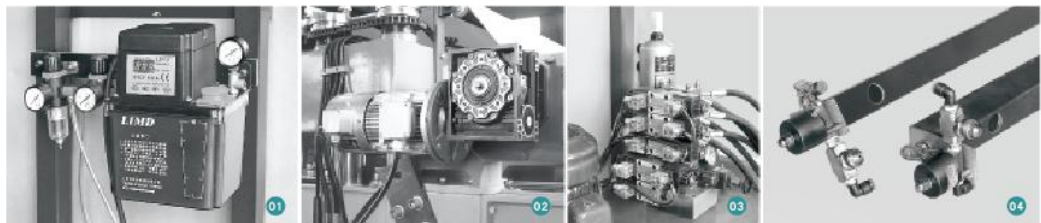
# GLRZ VIBRATION STAKING MACHINE PARTIAL VIEW

振蕩拉軟機局部描述

## Key Component

### 關鍵部件

01. Automatic Lubricating System  
自動潤滑系統
02. Driving Equipments For Conveyor Belt  
輸送帶驅動裝置
03. Hydraulic System  
液壓系統
04. Humidifier For Dry Staking Machine  
用于干振蕩的增濕裝置

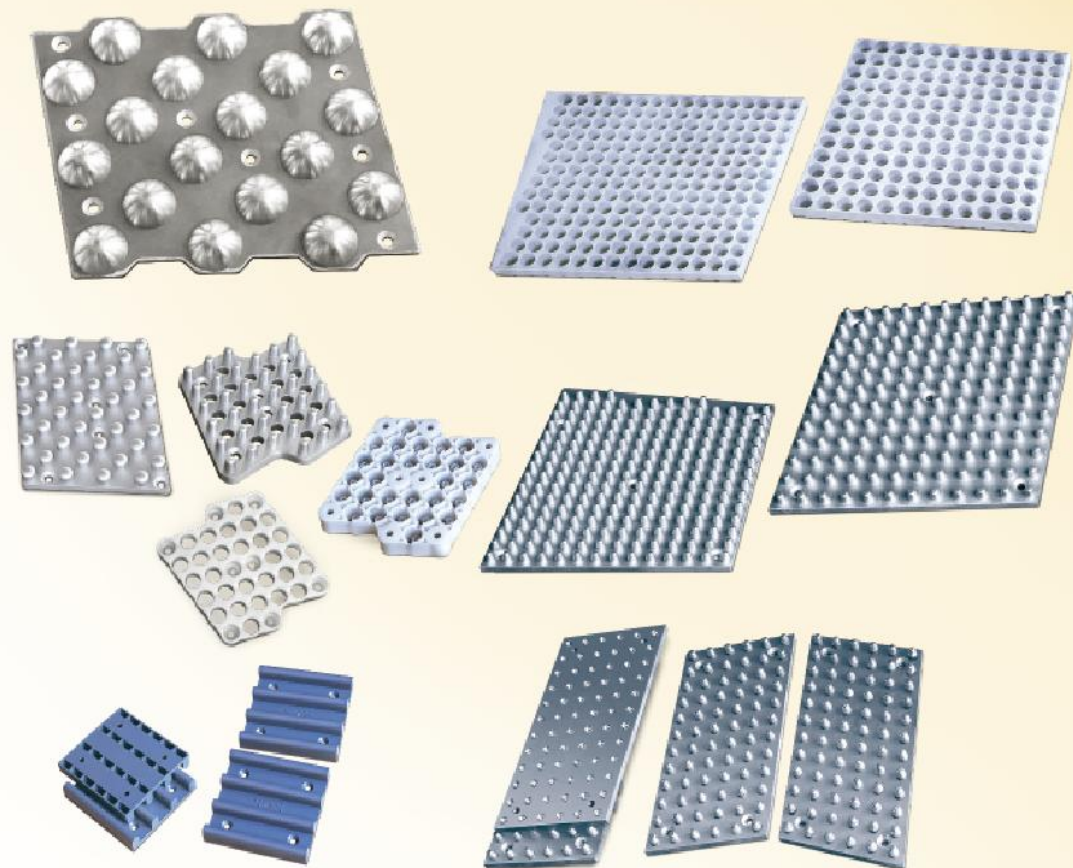


05. Automatic Adjustment For Beating Force  
For C And D Series  
打軟強度自動調節機構

## Nail Plate, Orifice Plate

釘板、孔板

Material: nylon, steel, stainless steel, aluminum alloy, POM  
材質：尼龍、鋼、不銹鋼、鋁合金、聚甲醛



# GMDH STACKING MACHINE

## 皮革自動碼垛機

### Product Description 機器概述

In process of leather produced, the machine can stack leather on stand or pallet continually, instead of manual operation, cutting down the labor intensity, improving production efficiency.

This model of stacker can be connected to all the tannery continuous machines: spraying lines, ironing and embossing machines, buffing lines, measuring machines, staking machines, roller coating machines, glazing machines.

自動碼垛機是在皮革各個加工工序中，將皮張連續碼放在碼凳或平板上的設備。可與其它皮革機器結合使用，如噴漿機、熨平壓花機、磨革機、拋光機、量革機、拉軟機、輥塗機……代替人工操作，顯著減輕勞動強度，提高生產效率。



# GGZK-LT LOW TEMPERATURE VACUUM DRYER

## 低温型真空干燥機

### Specifications 規格

COMBINATION OF THE FOLLOWING FACTORS:

Working Plate No.: 1P (for Laboratory) 2P, 3P, 4P, 5P, 6P, 8P.

Working Plate Sizes: 2500X4000, 3000X4000, 3000X7000, 3500X7000.

(Also accept tailor-made extra specifications from Customers)

規格由以下要素組成:

臺板數量: 1P (實驗室) 2P, 3P, 4P, 5P, 6P, 8P。

臺板尺寸: 2500X4000, 3000X4000, 3000X7000, 3500X7000。

(也可接受客戶特制規格)

# GGZK-LT EIGHT PLATES LOW TEMPERATURE VACUUM DRYER

## 低温型八板真空干燥機

### Specifications 規格

COMBINATION OF THE FOLLOWING FACTORS:

Working Plate No.: 8P.

Working Plate Sizes: 3500X7000.

(Also accept tailor-made extra specifications from Customers)

規格由以下要素組成:

臺板數量: 8P。

臺板尺寸: 3500X7000。

(也可接受客戶特制規格)



# GGLG HANGING DRYING LINE

## 皮革挂晾干燥线

### Product Description

#### 機器概述

Take full advantages of natural conditions and residual heat of workshop, to dry all types of leather. The equipment has advantages of saving energy, holding steady characteristic of leather, improving quality of leather etc.

利用自然條件和車間余溫，干燥各類皮革。具有節約能源、保持皮革性能穩定、提高皮革品質等優點。



Main Specifications 技術參數

# GGGA AUTOMATIC LEATHER HANGING MACHINE

## 皮革自動挂杆機



### Product Description

#### 機器概述

The equipment automatically conveys leather and hangs leather onto the hanger of hanging conveyor machine.

將皮革自動懸挂到挂晾輸送機挂杆上的設備。

### Main Specifications 技術參數

型號	MODEL	GGGA
工作寬度	Working width	3200mm
電機功率	Motor Power	4.5kw
進料速度	Feeding Speed	0-30m/min
外形尺寸	Outline (L x W x H)	4200 x 3500 x 2000mm
機器淨重	N.W.	1980kg

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# GYYG THROUGH-FEED IRONING & EMBOSSING MACHINE

## 熨光壓花機

# GYYG2 SUPER PRESS IRONING & EMBOSSING MACHINE

## GYYG2 高壓熨光壓花機



## Important Characteristics

### 重要特點：

- Customized smooth roller and haircell or engraved roller from Italy, to guarantee the process quality and working life;
- Equipping with high quality conveyor felts which are high pressure resistant and high temperature resistant, ensure ironing smooth and brightness, and embossing distinct;
- Equipping ultra high pressure hydraulic system, to ensure the machine normally running under high pressure;
- New style heat conduction oil heating system, to guarantee temperature of roller surface uniform;
- Special spreading mechanisms make leather optimum flat;
- Rollers change by the devices of its overhead traveling crane, make the change operation quicker, more safety and convenient;
- Hydraulic position correcting set keeps conveyor felt always work on their normal positions;
- Pneumatic cleaning system for smooth roller, make the operation more convenient, and reduce labor intensity;
- Preheating of roller can be preset to save standby time;
- Controlled by PLC program, and equipped with interlocking locking, to avoid misoperation;
- Complete emergency stop equipments to ensure the machine running in safe and reliable.
- 光輥、花輥意大利定制，保證皮革的加工質量和設備的使用壽命；
- 配置超高壓、耐高溫的高品質毛毯輸送帶，確保皮革熨平光亮、壓花清晰；
- 配備超高壓液壓系統，確保機器高壓狀態下的正常運行；
- 新型的導熱油加熱系統，保證輥面溫度均勻一致；
- 特殊的展平機構，使皮革得到最佳的展效果；
- 行車式的換輥裝置，使換輥更加快捷、平穩、方便；
- 液壓自動糾偏裝置，使毛毯帶始終處於正常的工作位置；
- 鏡面輥氣動清潔系統，方便操作、減少勞動強度；
- 輥面加熱預約功能，縮短待機時間；
- PLC程序控制，聯鎖鎖定，避免誤操作；
- 非常完備的急停裝置，確保機器工作安全、可靠。

### Main Specifications 技術參數

型號	MODEL	GYYG2
工作寬度	Working width	3200mm
工作速度	Working Speed	3-12m/min
極限工作壓力	Limit of Working pressure	240kg/cm <sup>2</sup>
最高工作溫度	Max. Working Temperature	180°C
總功率	Total Power	42kw
外形尺寸	Outline (L x W x H)	5100 x 3050 x 3150mm
機器重量	N.W.	11800kg
輥輪重量	Roller Weight	1880kg

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